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2020? (a few things  
to be aware of)

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~~Systems~~

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Toyota Production  
System (TPS) The  
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book should also

be useful for

practicing

engineers and

managers who

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wrong turn. You  
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design and  
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Many roles for  
humans in  
industrial  
processes

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presently lie  
beyond the scope  
of automation.

Human-level  
pattern  
recognition,  
language  
comprehension,  
and language  
production ability  
are well beyond  
the capabilities of  
modern  
mechanical and

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computer systems  
(but see Watson  
computer). Tasks  
requiring  
subjective  
assessment or  
synthesis of  
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Automation is the  
technology that is  
designed to  
function without  
human assistance.

Various control  
systems are used  
for the operation of  
equipment used in  
factories, boilers,  
ships, aircraft, etc.

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Automation is achieved by integrating hydraulic, electrical, mechanical, pneumatic and electronic devices and computers

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Programmable  
automation is the

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Production system in which the operation sequence is controlled by a set of instructions and commands. This set of instructions that are coded and are able to be read and interpreted by the system is the program.

Advantages: Batch production

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Production, Flexible  
to accommodate  
changes in the  
product design.

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