

Mercury Outboard Installation Manual

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[Installing Outboard to Boat Use a 17/32 inch \(13.5mm\) diameter drill bit and drill two mounting holes for the upper set of mounting Transom bolts and two holes for the lower set of mounting bolts. NOTE: using □ Transom Drilling Fixture!...](#) [Page 6: Thumb Screws. Measure the transom height of your boat.](#)

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MAINTENANCE [Installing Outboard 1. Use transom drilling fixture \(91-98234A2\) or attach \(tape\) engine mounting template \(lo- cated in the installation manual\) to boat transom. 2. Mark and drill four 17/32 in. \(13.5mm\) mounting holes. 3. Install the outboard so that the anti-ventilation plate is in-line with the bottom of the boat.](#)

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OUTBOARD MOTOR INSTALLATION Page 1D-4 90-859494R1 JUNE 2000 [Securing Outboard To Boat Transom 1. Refer to □Determining Recommended Outboard Motor Mounting Height□, preceding and Install outboard to the nearest recommended mounting height. 2. Fasten outboard with provided mounting hardware shown. c b a b c a d a-1/2 In. Diameter Bolts \(4\) b-Flat Washers \(4\)](#)

OUTBOARD MOTOR INSTALLATION IMPORTANT INFORMATION 1

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75, 90 and 115 (4-STROKE) INSTALLATION MANUAL Page 6 of 18 [Installing Outboard 1. Use transom drilling fixture \(91-98234A2\) or attach \(tape\) engine mounting template \(located in this manual\) to boat transom. 2. Mark and drill four 17/32 in. \(13.5mm\) mounting holes. 3. Refer to □Determining Recommended Outboard Motor Mounting Height□, preceding,](#)

INSTALLATION MANUAL 75, 90 AND 115 HP (4-Stroke)

This Mercury Mariner 8 HP Outboard service manual provides data, characteristics, instructions and methodology to perform repair interventions on the vehicle and its components. This manual includes special notes, important points, service data, precautions, etc. that are needed for the maintenance, adjustments, service, removal and installat

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