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The Encyclopedia Britannica defines this phrase as "the use of statistical methods in the monitoring and maintaining of the quality of products and services." This definition is in line with our initial exposure to SQC during our college years, in classes like Statistical Process Control.

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s=log (1-alpha)/log (1-prevalence) Alpha is the level of confidence and prevalence is the percent of case prevalence. This formula is independent from the population so the sample size will be ...